

Victory Shorty Exhaust



Table of Contents

Table of Contents.....	Page 1
Parts Required.....	Page 1
Tools Required.....	Page 1
Step 1, Remove Factory Exhaust System.....	Page 2
Step 2, Attach New Slip on.....	Page 2
Trouble Shooting.....	Page 3

Parts

1 Slip-on

Tools Needed

- Phillips Screwdriver
- 10mm Socket Wrench
- 10mm Wrench

***Disclaimer: This item may or may not be legal within your state or country. This exhaust is for off-road and show use only. We are not liable for any damages that may occur from the use of this product. Professional installation and tuning is recommended for best performance. If you do not agree to these terms, please return the item.**

Note: It is normal for some fiberglass packing to come out of the exhaust during the initial start-up and break-in period. The break-in period is approximately 200 miles.

This exhaust comes fully assembled with a baffle and exhaust packing already installed. Figure 0.1 is the baffle that is inside the exhaust. The baffle is a straight through design to allow maximum exhaust flow with minimal restriction.

Figure 0.1



Step 1

Remove factory exhaust system

Tools Required

-10mm Socket Wrench

Parts

-none

1. Unbolt the exhaust clamp.
2. Unbolt all bolts that are holding the factory muffler.
3. Slide the factory exhaust off of the headers.

Step 2

Attaching your new Slip-on Pipe

Tools Required

-10mm socket

Parts

- Slip-on short pipe
- Clamp

1. Slide the clamp end of the exhaust over your header.
2. Tighten the clamp with a wrench.

Note: We recommend adding safety wire (not included) to the exhaust clamp to ensure it does not fall off the motorcycle if the clamp bolt gets loose from vibration. Retighten the bolt on the clamp to ensure it is secure after break in period.

Trouble shooting

- 1. If your exhaust touches your swing arm**
 - a. Your slip on may be mounted wrong, adjust your exhaust and tighten clamp.

- 2. If your exhaust is not sturdy**
 - a. Bolts or screws may be loose, tighten all bolts and screws.
 - b. You may need to use your factory exhaust donut gasket if your bike came with one.

- 3. If you have any other problems, contact: support@radiantcycles.com**

Loud and Alive.
Radiant Cycles